

Metr-ISO			
Worm	Stg.	Kern	Bohr
modr	pitch	minor	dia.
ext.	pas	mt.	macha
extr.	paso	muchoa	broca
# mm	#	# mm	# mm
3	0.5	2.26	2.5
4	0.7	3.24	3.5
5	0.8	4.13	4.2
6	1	4.92	5
8	1.25	6.65	6.8
10	1.5	8.38	8.5
12	1.75	10.11	10.2
16	2	13.84	14
20	2.5	17.29	17.5

Whitworth			
# in.	G/in.	# mm	# mm
1/2	20	4.72	5.0
9/16	18	6.43	6.4
3/8	16	7.49	7.7
1/2	12	9.59	10.25
3/8	11	12.22	13.25
3/4	10	15.8	16.25
7/8	9	18.61	19
1	8	21.24	21.5