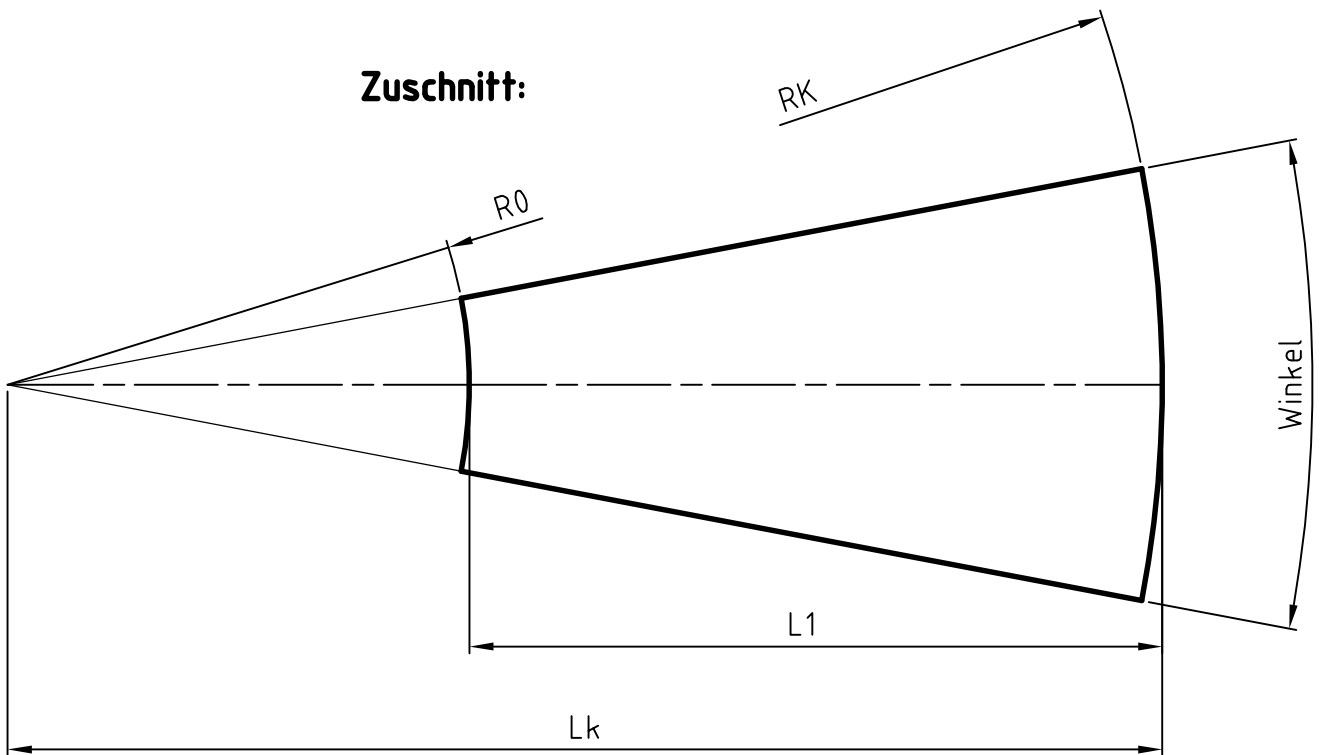


Zuschnitt:



$$RK = LK$$

$$R_0 = L_0$$

$$\text{Winkel} = D_0 \times 360 / (2 \times LK)$$